

**Filing direction**  
Remark: only use pressure on the forward stroke.

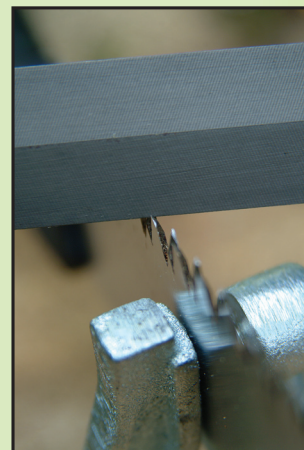
### How to sharpen your Silky saw

Below you will find the Silky saws that are sharpenable and their angles. We recommend professional users to start filing with the teeth at surface ①, then finish with the top surface ②. Please file along the angle a few times for optimal result. For common users it's sufficient to only sharpen the top surface ②.

Product	Angle A	Angle B	Angle C
Hayauchi	21°	50°	50°
Hayate	33°	45°	40°
Ibuki	21°	50°	50°
Sugoi	33°	45°	40°
Masaru	35°	40°	40°
Zorin	35°	40°	40°
Sugowaza	33°	45°	50°
Yamabico	31°	50°	50°
Genki Temagari 500	27°	50°	50°
Natanoko 60 300	27°	50°	55°
Natanoko 60 330	27°	50°	55°
Katanaboy 500	27°	50°	50°
Katanaboy 650	27°	50°	50°



Silky file: art. nr. KZSI200000



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